

Classic Slide-On Bow Tie

A REMOVABLE BOW TIE ON A 1-INCH BUCKLE COLLAR.

SMALL

10–14 inch neck category

FINISHED INSIDE CIRCUMFERENCE

12 in



SMALL

MEDIUM

14–18 inch neck category

FINISHED INSIDE CIRCUMFERENCE

16 in



MEDIUM

LARGE

18–22 inch neck category

FINISHED INSIDE CIRCUMFERENCE

20 in



LARGE

GUIDE OVERVIEW

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- 6 Turn + Press + Insert Webbing
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- 8 Sew the Bow Body
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- 10 Finished Product + QC

WHAT MAKES IT A CLASSIC SLIDE-ON BOW TIE



1 in wide collar profile



Removable slide-on bow tie



Hidden webbing core for strength



Detachable bow for washing or swapping

Size Chart

3 STOCK SIZES FOR A CLASSIC SLIDE-ON BOW TIE COLLAR



Because this is a fixed-size collar, the finished inside circumference is the true collar size.

SIZE	NECK CATEGORY	FINISHED INSIDE CIRCUMFERENCE	COLLAR WIDTH	FINISHED BOW SIZE
SMALL	10–14 in neck category	12 in	1 in	4 in x 2.5 in
MEDIUM	14–18 in neck category	16 in	1 in	4.75 in x 3 in
LARGE	18–22 in neck category	20 in	1 in	5.5 in x 3.25 in

FLAT OPEN VIEW



- Bow tie slides onto the collar through the back sleeve.
- All collars use a 1 in wide strap.

CLOSED VIEW (MEASURE HERE)



Measure the inside of the closed collar following the path shown.



SELLER TIP — Label and sell your collars by finished inside size: 12 in, 16 in, and 20 in.

Materials + Cutting Chart

USE 1-INCH HARDWARE AND 1-INCH WEBBING FOR ALL 3 COLLAR SIZES.

MATERIALS CHECKLIST

- ☐ Outer collar fabric
- ☐ Collar lining fabric
- ☐ Lightweight woven fusible interfacing
- ☐ 1 in nylon webbing
- ☐ 1 in side-release buckle set
- ☐ 1 in welded D-ring
- ☐ Bow tie outer fabric
- ☐ Bow tie lining fabric
- ☐ Matching thread
- ☐ Fabric clips or pins
- ☐ Press cloth / low-heat iron / ruler / fabric marker / scissors
- ☐ Sewing machine



PRESS CLOTH



FINISHED COLLAR WITH BOW



1 IN WEBBING



COLLAR OUTER STRIP



COLLAR LINING STRIP



COLLAR INTERFACING STRIP



BOW OUTER RECTANGLE



BOW LINING RECTANGLE



BOW CENTER STRIP



BOW SLIDE SLEEVE STRIP



BUCKLE SET



SLIDER



D-RING



THREAD



CLIPS/PINS



IRON



RULER



MARKER



SCISSORS

COLLAR CUTTING CHART

SIZE	WEBBING	COLLAR OUTER STRIP	COLLAR LINING STRIP	COLLAR INTERFACING
SMALL	16 in x 1 in	17 in x 2.5 in	17 in x 2.5 in	17 in x 2.5 in
MEDIUM	20 in x 1 in	21 in x 2.5 in	21 in x 2.5 in	21 in x 2.5 in
LARGE	24 in x 1 in	25 in x 2.5 in	25 in x 2.5 in	25 in x 2.5 in

BOW TIE CUTTING CHART

SIZE	BOW OUTER	BOW LINING	BOW INTERFACING	CENTER STRIP	SLIDE SLEEVE
SMALL	4.5 in x 3 in	4.5 in x 3 in	4.5 in x 3 in	3 in x 2 in	3 in x 2.25 in
MEDIUM	5.25 in x 3.5 in	5.25 in x 3.5 in	5.25 in x 3.5 in	3.25 in x 2 in	3 in x 2.25 in
LARGE	6 in x 3.75 in	6 in x 3.75 in	6 in x 3.75 in	3.5 in x 2 in	3 in x 2.25 in

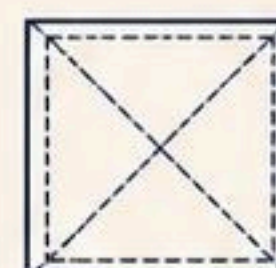
WHY THE SLIDE SLEEVE STAYS THE SAME



The slide sleeve fits every size because all collars use a 1 in wide strap.

STITCHING

Use a 3.0 mm straight stitch and reinforce the collar hardware points with strong 1 in x 1 in box-X stitches.



Sew the Collar Tube

JOIN THE COLLAR OUTER STRIP AND COLLAR LINING RIGHT SIDES TOGETHER.

- 1** Place the collar outer strip and the collar lining strip right sides together, aligned edge to edge.



- 2** Clip or pin the two strips together along both long edges.



- 3** Sew both long edges with a 1/4 in seam allowance. Leave both short ends open.



- 4** This is your inside-out collar tube with both long seams sewn and open ends.



TUBE CROSS-SECTION

Outer fabric side

Lining inner side



1/4 in seam
(both long edges)

Open center
ready to turn



TIP — Keep both long edges aligned so the finished collar stays even after turning.

Turn + Press + Insert Webbing

TURN THE COLLAR TUBE RIGHT SIDE OUT, FOLD THE SHORT ENDS, THEN INSERT THE WEBBING.

- 1** Turn the collar tube right side out and lightly press it flat.



- 2** Fold both short ends inward by 1/2 in and press the turned-in ends flat using a press cloth.



- 3** Slide the 1 in webbing inside the pressed tube and center it evenly.



- 4** Topstitch both long edges about 1/8 in from the edge to secure the tube around the webbing.



WEBBING CENTERED INSIDE



OUTER FACE



NEAT DOUBLE TOPSTITCHING



RESULT: COLLAR STRAP



Attach the Hardware

SECURE THE BUCKLE ENDS AND D-RING WITH STRONG BOX-X STITCHES.

1

Slide one end of the covered collar strap through the male buckle slot.



2

Fold the tail back by 1.5 in and sew a 1 in x 1 in box-X through all layers.



BOX-X STITCH



1 in x 1 in

3

On the other end, slide on the gold D-ring, then pass the strap through the female buckle slot, and fold the tail back by 2.5 in so the D-ring sits inside the loop.



4

Sew a final 1 in x 1 in box-X through the folded tail to secure the female buckle and D-ring.



Checkpoint — Snap both buckle halves together and confirm the collar is not twisted.



KEEP ALL HARDWARE FACING THE SAME DIRECTION.

Prepare the Collar Outer Strip

STABILIZE THE COLLAR OUTER FABRIC BEFORE SEWING THE COLLAR TUBE.



- 1 Cut the collar outer strip and matching fusible interfacing to the size from the collar cutting chart.



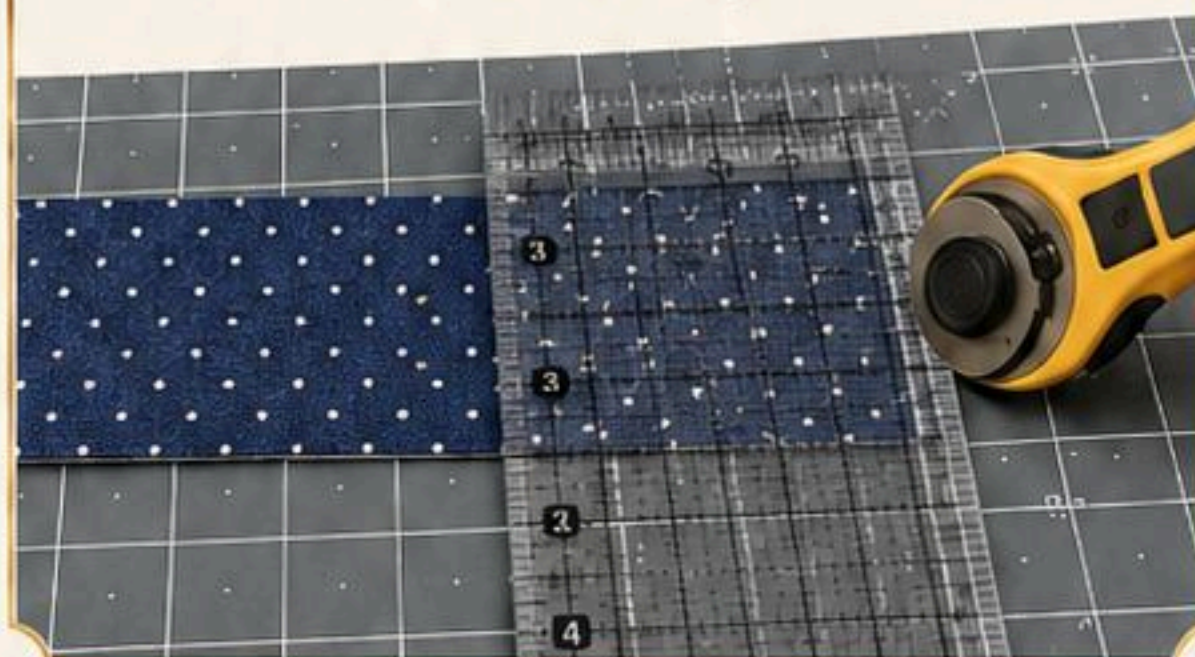
- 2 Place the interfacing adhesive side down on the wrong side of the outer strip.



- 3 Fuse using a press cloth and low heat until the interfacing is fully bonded.



- 4 Let the strip cool flat, then trim any uneven edges.



RESULT: STABILIZED COLLAR OUTER STRIP



Reduced stretch



Smooth support



Ready to join with lining



TIP — Use low heat and a press cloth so the collar fabric stays crisp while pressing.

Sew the Bow Body

CREATE THE REMOVABLE BOW TIE
FROM THE CUT OUTER AND LINING RECTANGLES.

- 1** Fuse interfacing to the wrong side of the bow outer rectangle.



- 2** Place the bow outer rectangle and bow lining rectangle right sides together.



- 3** Sew around the rectangle with a 1/4 in seam allowance, leaving a 2 in turning gap on one straight side. Clip the corners.



- 4** Turn right side out, press flat, topstitch the opening closed, then pinch the center into neat accordion pleats and tack the center.



RESULT: BOW BODY



Crisp shape



Soft center pleats



Ready for
the center band

TIP — Use a point turner gently so the bow corners stay clean without poking through the fabric.

Make the Slide Sleeve + Assemble the Bow

CREATE THE BACK SLEEVE, WRAP THE CENTER BAND,
THEN SLIDE THE BOW ONTO THE COLLAR.

- 1** Fold the slide sleeve strip right sides together and sew the short ends with a 1/4 in seam allowance to make a small loop.



- 2** Press the seam flat and position the slide sleeve loop at the back of the pinched bow body.



- 3** Wrap the center strip around the bow center and over the slide sleeve loop, fold the short edges under, and stitch the center band closed at the back.



- 4** Slide the finished bow onto the completed collar and center it on the front.



BOW BACK VIEW



The slide sleeve is hidden under the center band.

NOTE



The slide sleeve strip stays the same for all sizes because every collar is 1 in wide.

RESULT: REMOVABLE BOW INSTALLED



Finished Product + QC

YOUR CLASSIC SLIDE-ON BOW TIE COLLAR IS READY.

SMALL

10–14 inch neck category

FINISHED INSIDE CIRCUMFERENCE

12 in



SMALL

MEDIUM

14–18 inch neck category

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16 in



MEDIUM

LARGE

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QC CHECKLIST

- ☐ Box-X stitched at both collar hardware points
- ☐ Buckle snaps open and closed cleanly
- ☐ D-ring is welded and secure
- ☐ Bow slides on and off smoothly
- ☐ Center band is secure
- ☐ Inside circumference matches the size chart
- ☐ Topstitching is neat and even
- ☐ No raw edges visible

SELLER NOTES

- Stock this pattern in 3 finished collar sizes: 12 in, 16 in, and 20 in.
- Match the bow size to each collar size.
- List it as a removable bow tie collar.
- Mention that the bow detaches for washing or style changes.
- Show front and back listing photos.



FRONT PHOTO



BACK PHOTO



CARE — Spot clean the collar. Hand wash the bow. Air dry flat.